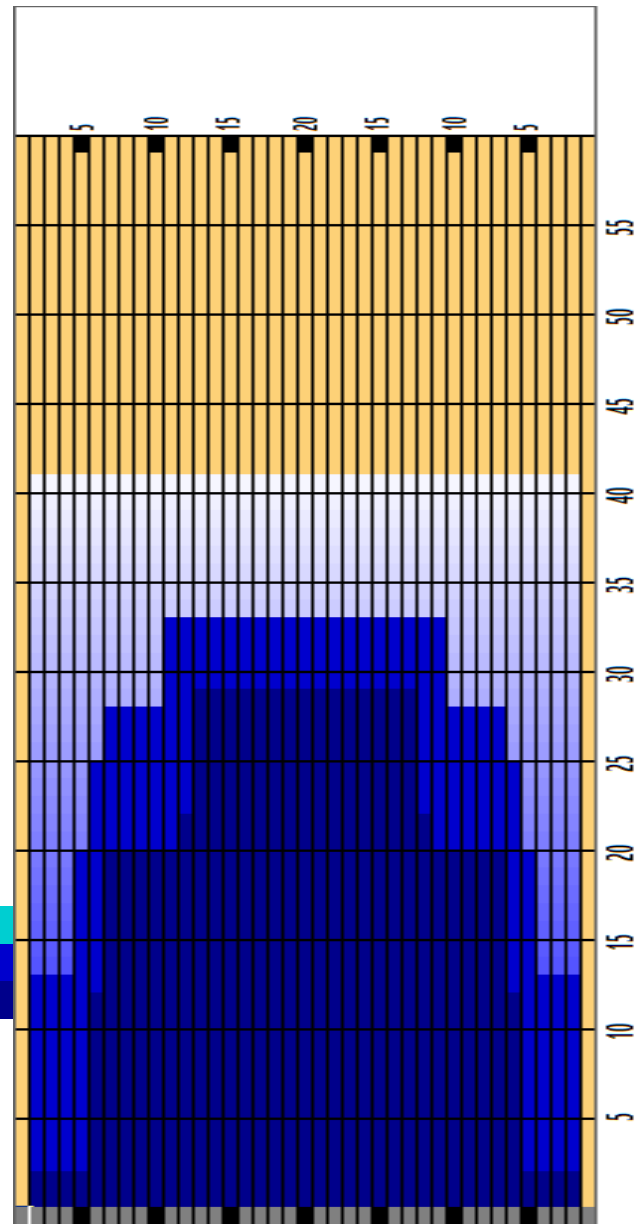


Oil Pattern Distance	41	Reverse Brush Drop	38	Oil Per Board	Multi ul
Forward Oil Total	13.14 mL	Reverse Oil Total	13.05 mL	Volume Oil Total	26.19 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	35	18	3	A	74	0.0	2.5	2.5	2590
2	6L	6R	4	40	18	3	A	116	2.5	12.7	10.2	4640
3	7L	7R	3	45	18	3	B	81	12.7	20.3	7.6	3645
4	12L	12R	1	45	18	3	B	17	20.3	22.8	2.5	765
5	13L	13R	2	50	22	3	B	30	22.8	29.0	6.2	1500
6	2L	2R	0	50	22	3	B	0	29.0	41.0	12.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	45	30	3	B	0	41.0	33.0	-8.0	0
2	11L	11R	2	45	18	3	B	38	33.0	27.9	-5.1	1710
3	7L	7R	1	45	18	3	B	27	27.9	25.4	-2.5	1215
4	6L	6R	2	45	18	3	B	58	25.4	20.3	-5.1	2610
5	5L	5R	3	45	18	3	A	93	20.3	12.7	-7.6	4185
6	2L	2R	2	45	18	3	A	74	12.7	7.6	-5.1	3330
7	2L	2R	0	35	18	3	A	0	7.6	0.0	-7.6	0



Cleaner Ratio Main Mix                    4:1            Forward

Cleaner Ratio Back End Mix            4:1            Reverse

Cleaner Ratio Back End Distance       59            Combined

Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.55	1.25	1	1	1.25	2.55

